



Radiodetection
Dielectric Technologies
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RD500 OPERATION MANUAL



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INTRODUCTION

Thank you for purchasing the most cost-effective pipe locator tool available. The purpose of this manual is to provide useful information that will help you get the best possible results from your new locator. This operating guide contains directions for unpacking, setting up and operating the RD500 system. It also contains a fast start guide that will enable users to quickly begin locating water pipes. This is followed by more detailed instructions for obtaining better results with the Transmitter and the Receiver.

PART I - OPERATING GUIDE

1.0 Unpacking and Set-up:

Your RD500 Receiver comes packaged in a special carrying case that has compartments for the Receiver with spike installed, a hard surface plate and the headphones. Each kit that you order is pre-assembled and ready for use. Please keep all packaging materials in case it becomes necessary for you to return any of your equipment. The following items should be checked as you unpack your system.

1. RECEIVER: The receiver is supplied with a 9-volt battery and ground spike installed. A hard surface plate and headphones are also included along with this operation manual. If any items are missing please contact Radiodetection - (877) 247-3797.
2. TRANSMITTER KITS: Each transmitter adapter kit comes fully assembled and ready for use. A detailed drawing of each Adapter Kit is contained in Section 5.0 of the Operational Manual. If any items are missing please contact Radiodetection - (877) 247-3797.

2.0 Fast Start Guide:

Detailed operating instructions are also included on the side of the Receiver. These instructions are repeated here for your convenience:

Transmitter Operating Instructions:

1. Remove protective caps from transmitter
2. Connect transmitter to nearest water outlet using kit supplied with transmitter
3. Turn on water and loosen adjustment lock nut near T-handle
4. Turn T-handle clockwise until water flows
5. Turn T-handle counterclockwise until water pulses several times per second; tighten lock nut

Receiver Operating Instructions:

1. Turn ON/OFF knob clockwise to activate
2. Initial meter reading indicates battery condition
3. To replace battery, loosen battery release button, move housing upward to expose battery

4. Begin initial tracing about 2 meters from transmitter or any other area where pipe location is known
5. Push spike of receiver into ground near known pipe location and turn ON/OFF knob clockwise for mid-range meter reading and adjust individual headphone controls for comfortable listening level
6. To pinpoint pipe position, use receiver to probe ground until you find peak (maximum) meter reading. You will also hear the pulsing sound (similar to a heartbeat) grow louder
7. Trace the pipe by establishing the direction of pipe route by probing every one to two meters to locate a peak meter reading. Adjust the ON/OFF knob to maintain a mid-range meter reading

Notes and Precautions:

- The RD500 is for use on water pipes only
- It works best on water pressures in the range of 3 to 7 Bars; maximum pressure 10 Bars
- The Transmitter pulsating effect causes pipe movement. If used for extended periods or on substandard plumbing systems, leaks may result

Additional Notes and Precautions:

1. RD500 readings do not indicate depth and the RD500 does not detect buried electrical power lines, gas lines or other hazardous underground objects, so always dig carefully in the proximity of buried pipes or cables
2. Use caution while wearing headphones and be alert to traffic or other hazards that are normally heard outdoors
3. Always stand clear of all transmitters, adapter kits and hoses while they are connected to water systems and operating
4. On all hose bib applications, within 15 meters (50 feet) of a building, the proper low-power transmitter (GREEN) and faucet damper MUST be used

3.0 Transmitter Application Techniques:

Transmitters are connected at sprinkler heads, hose bibs, water meter bases, fire hydrants and clean-outs. Supplied transmitter adapter kits are illustrated in Section 5.0 of the Operational Manual. Always flush any connection site until the water that flows is clear of all rust, silt, sealing compounds and foreign materials before connecting a transmitter to the water line.

Refer to Section 5.0 for a detailed description of the receiver kit and the adapter kits that are available. All adapter kits are supplied with a 3 meter (10 foot) high-pressure drain hose that must be connected to the outlet of the transmitter in order for the device to work properly. Always use a weight on the hose or tie the hose down to prevent the hose from whipping.

Check the water pressure before attempting to locate the water line and make sure that it is in the operating range of the transmitter, which is 3 to 10 Bars (40 to 140 psi).

The transmitters are color-coded to identify their intended usage: A color-coded ty-wrap is used along with a small square area that is painted on the side of the transmitter to indicate the color. Green is the lowest power transmitter and is intended for use on sprinkler and hose bib pipes that typically range in diameter between 1.3cm and 5cm (0.5 inches and 2 inches). Green transmitters may be used on larger diameter pipes where reduced operating range is acceptable. Yellow transmitters are intended for use on water mains that range in diameter between 5cm and 15cm (2 inches and 6 inches). They are typically connected at a water meter connection. Yellow transmitters should never be used on smaller diameter pipes, but they may be used on larger diameter pipes. Red transmitters are intended for use only on water mains that are 15cm (6 inches) in diameter or larger. The typical connection is via a fire hydrant.

Always start your adjustments by turning the T-handle clockwise until full water flow is attained at the transmitter outlet. Then, slowly turn the T-handle counterclockwise until the transmitter begins to pulse. Once the pulsing begins, turn the handle very slowly in each direction to fine tune the pulse to a regular beat of about two to five times per second. This adjustment range varies between less than one turn to several turns depending on the operating conditions. If you turn the T-handle to far in the clockwise direction, water will flow continuously without pulsing, and if you turn the T-handle to far in the counterclockwise direction, water flow will stop completely.

The best results are obtained with the slowest pulse possible. Range and signal strength are greatly improved with low pulse rates of a few pulses per second. Higher water pressures typically cause faster pulse rates. Pulse rates above 10 pulses per second are difficult to use and cause reduced location range.

The transmitter contains a locking collar located directly below the T-handle. Tighten the hex-shaped collar to prevent the T-handle from moving (walking) while pulsating.

4.0 Receiver Application Techniques:

Two devices are provided for probing the surface with the RD500 receiver. A 14cm (5.5 inch) ground spike is supplied for soft surfaces and a brass hard surface plate is included for hard surfaces such as concrete or tarmac (asphalt). The hard surface plate has concentric recessed channels in its surface that allow it to be positioned such that it lays flat against surfaces.

The RD500 is supplied with high quality headphones that have independent volume adjustments on each ear piece. Using non-standard headphones may reduce system performance, create oscillation in the audio output and cause mechanical damage to the headphone jack.

Pinpointing pipe location is difficult without using the meter to measure signal level. It is very difficult for the average person to discern slight variations in audio signal levels. Always adjust the sensitivity so as to maintain a mid-scale meter reading while locating. Typical location accuracy is plus or minus one pipe diameter. Always probe or expose the pipe to confirm the exact location before performing any excavation.

Best location results are obtained by beginning your tracing at least 3 meters (10 feet) from the location where the transmitter is connected. The signal levels are normally too strong in the area immediately surrounding the transmitter. Alternately, tracing may begin at a known pipe location that is not more than 75 meters (250 feet) down the pipe from the transmitter.

The preferred method for tracing pipes is to locate at least two known pipe locations that indicate the heading or direction that the pipe is laid. Readings should be taken along an imaginary line that runs perpendicular to the pipeline. Confirm a peak signal reading by taking additional readings that are equal distances from the peak location. These readings should be lower than the peak reading and approximately equal.

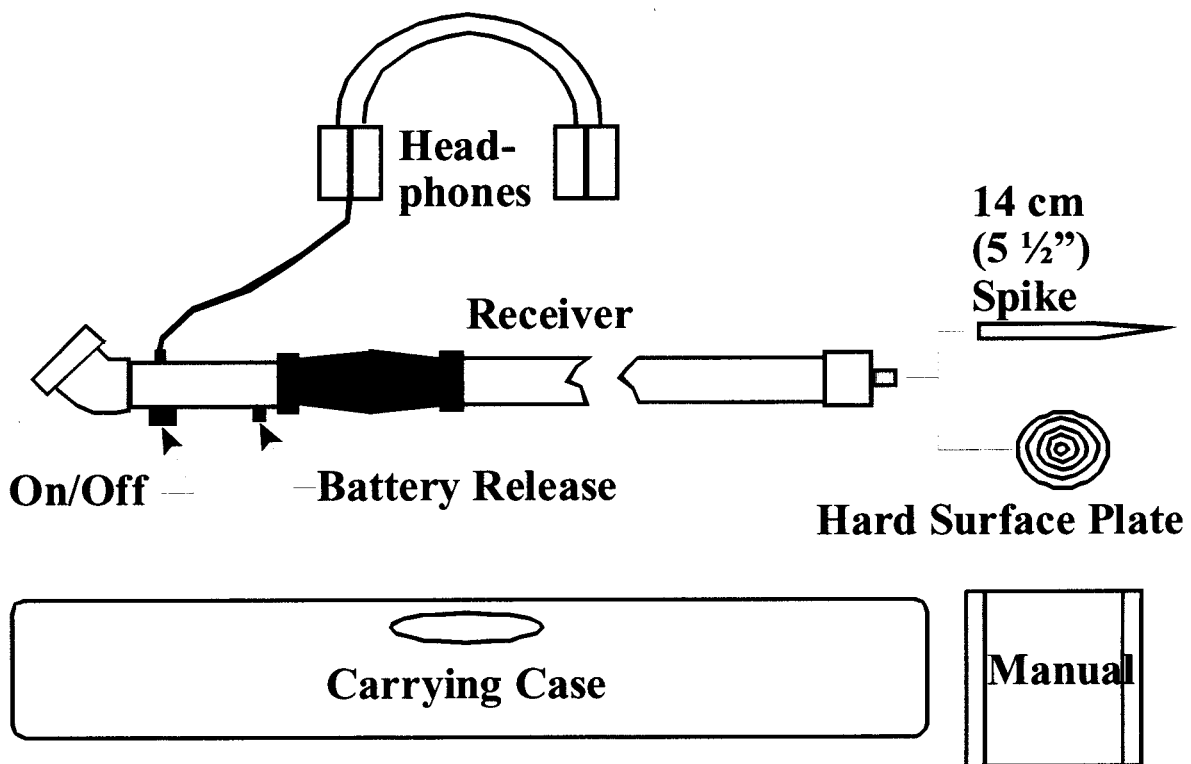
Once the pipe direction is determined, it is possible to quickly trace the pipe along this heading and confirm any changes in direction by periodically taking readings.

Always transport and store your receiver in the carrying case to protect it from damage. If the receiver is allowed to fall over and strike a hard surface it may permanently damage the meter.

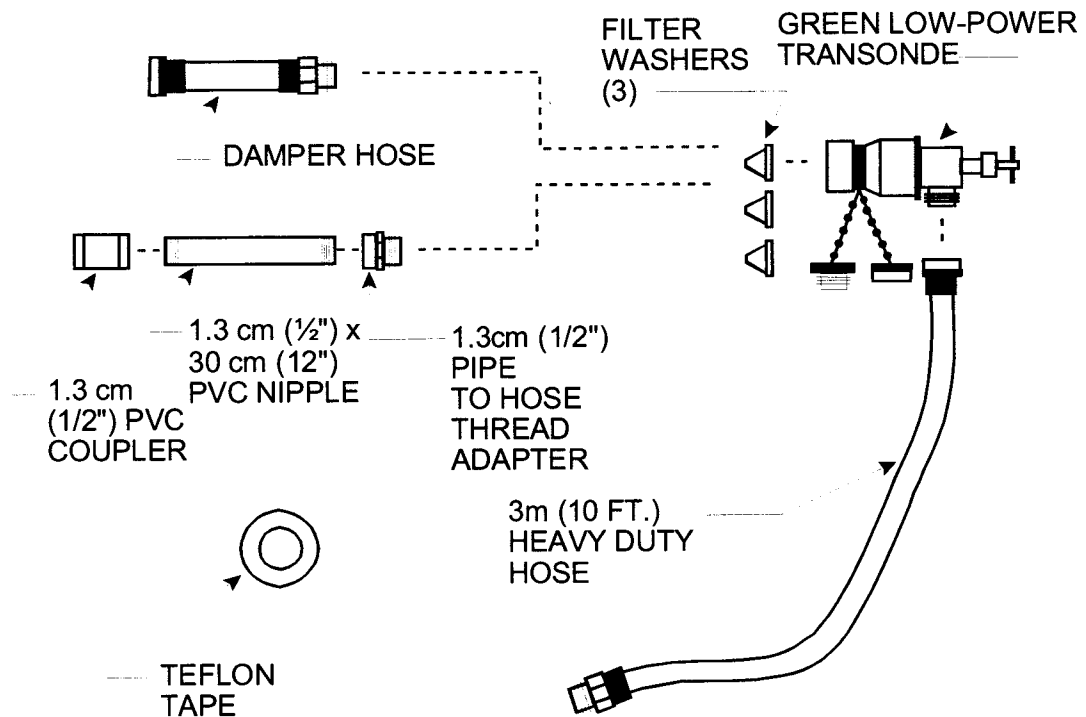
5.0 Receiver and Adapter Kit Details:

The receiver kit, sprinkler/hose bib kit, fire hydrant kit and water meter kit details are supplied for your reference in identifying and maintaining the equipment.

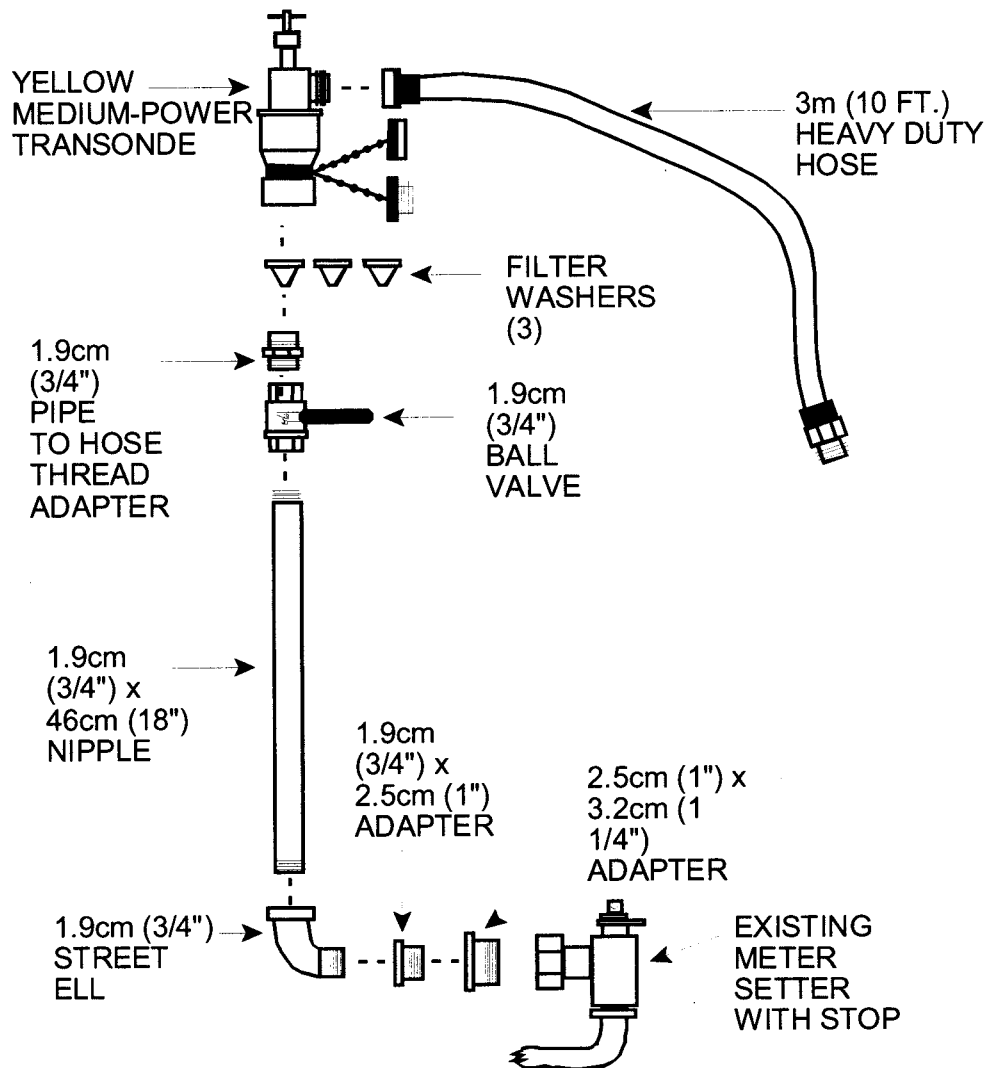
5.1 Receiver Kit Details:



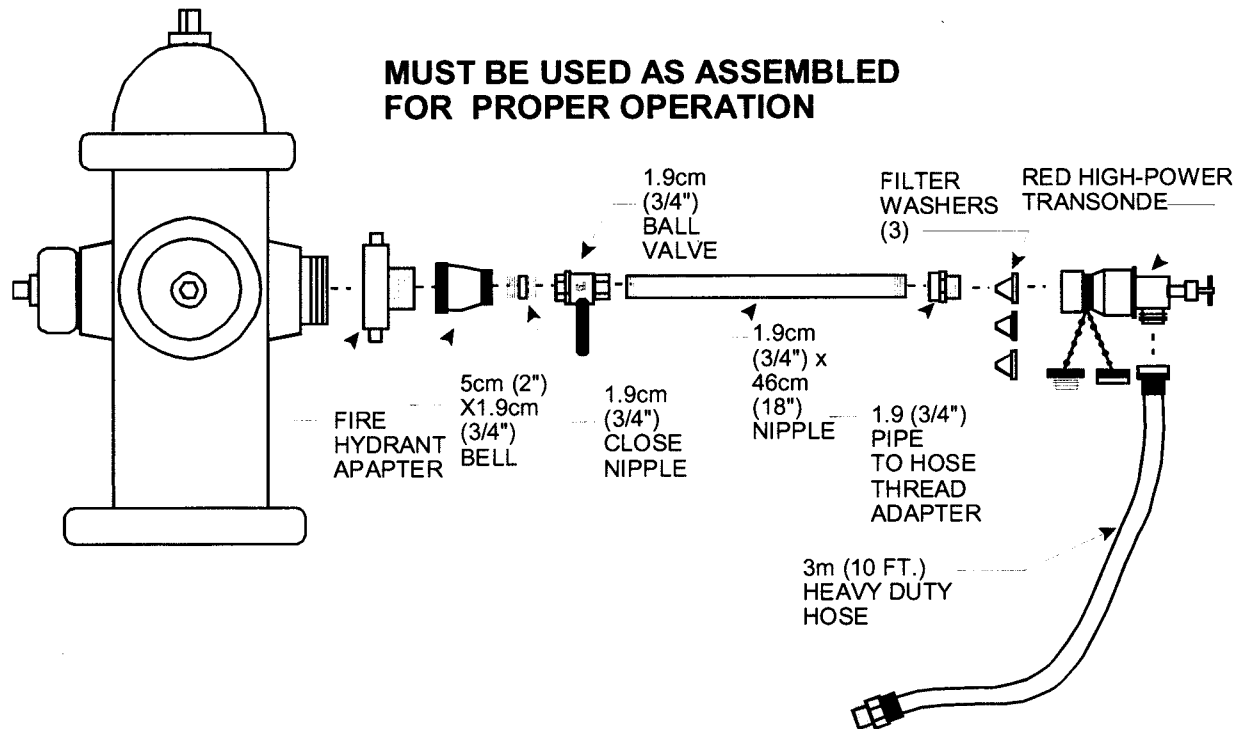
5.2 Sprinkler/Hose Bib Kit Details:



5.3 Water Meter Kit Details:



5.4 Fire Hydrant Kit Details



PART II - TROUBLESHOOTING GUIDE

1.0 Introduction:

This part of the manual is divided into two major subjects. Section 2 covers the transmitter and Section 3 covers the receiver. Each section is organized to first provide an overview of the equipment and its major components. This is followed by a set of tests that can be performed by the user to locate problems.

2.0 Transmitter Repairs:

2.1 Purpose of the Transmitter:

The transmitter creates the signal that is picked up by the receiver. The transmitter creates this signal by automatically opening and then rapidly closing a water valve, which allows water to alternately flow out of a pipe for a short period of time and then be quickly stopped for a short period of time. This rapid interruption of water flow, on a regular basis, creates pressure changes inside the water pipe. These pressure changes travel along the pipe as waves and cause slight motion in the walls of the water pipe. The receiver picks up this pipe motion at the ground surface and indicates signal levels to the user. The user locates the underground pipe by finding the maximum (peak) signal level on the surface.

2.2 Fault Analysis:

The transmitter is a special water valve that operates in the fully open condition (water flowing from the outlet) or the fully closed condition (no water flow). Figure 2.1 (below) is a photograph that illustrates the location of the principal parts of the transmitter. Externally, the transmitter has two protective caps, a female thread (water inlet) a male water outlet and a T-handle adjustment, which allows the device to operate over a wide range of water pressures. The serial number for the transmitter is located on a small tag on the side of the transmitter.

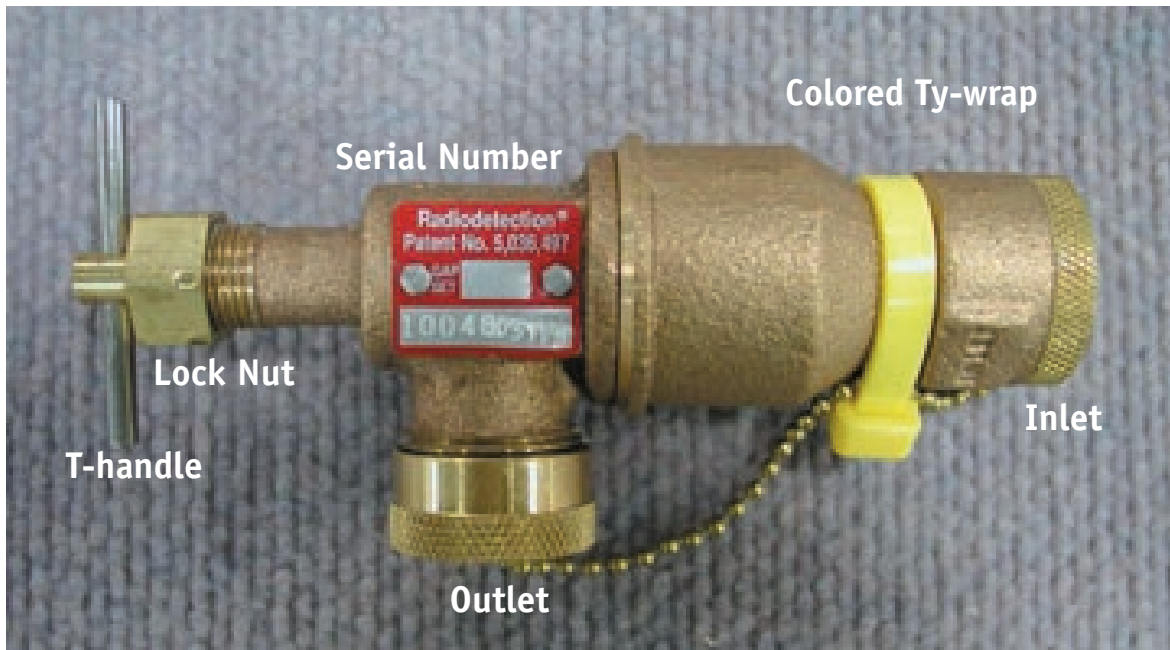
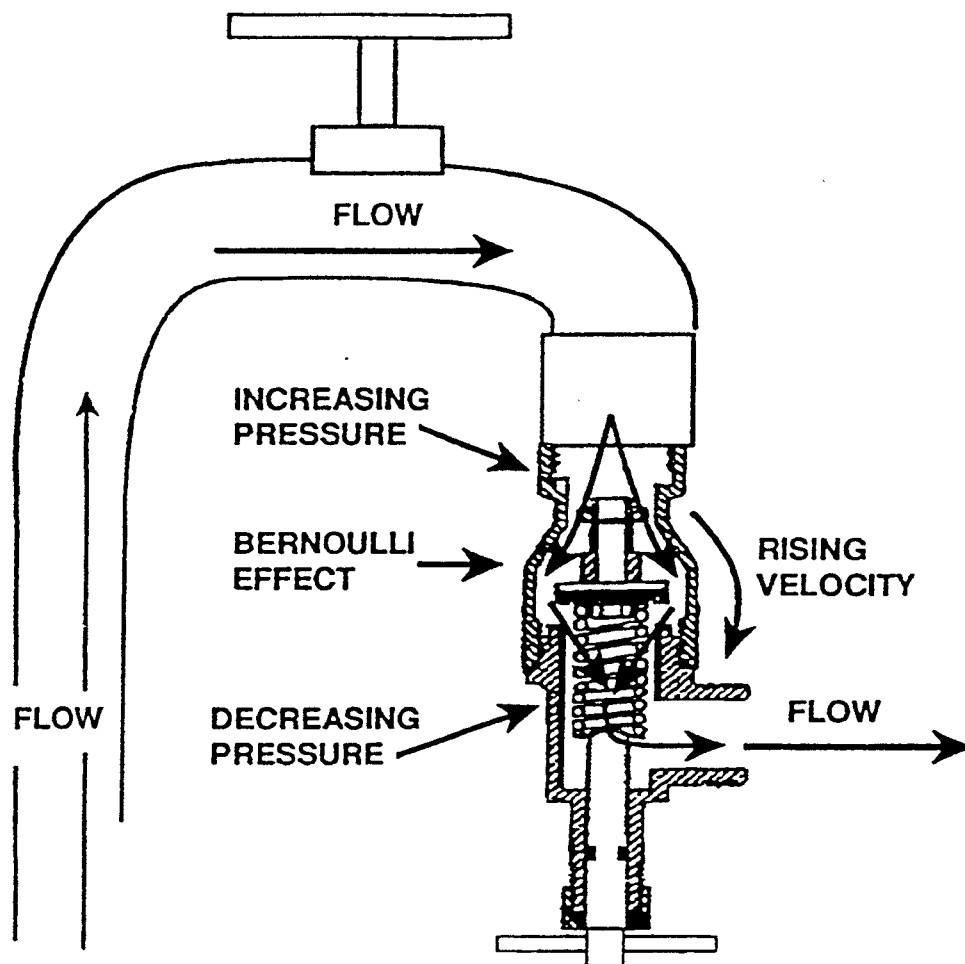


Figure 2.2 Transmitter Simplified Block Diagram

Figure 2.2 is a simplified block diagram of the transmitter illustrating the operation of the valve. Value opening and closing are controlled by the adjustable T-handle. Turning the handle clockwise increases the spring force and causes the valve to open (water starts flowing), while rotating it counterclockwise reduces the spring force allowing it to close (water stops flowing). A handle setting between these extremes will allow the valve to open and then close on a regular basis at a rate of about 2 to 5 pulses per second.

Transmitters are factory calibrated to provide specific water flow rates. Flow rates are generally expressed in liters per minute (or gallons per minute).

NOTE: Special test equipment is required to calibrate transmitters. Internal transmitter adjustments must not be attempted by users. Any such adjustments will void the equipment warranty and may result in damage to the attached pipe systems.



Larger diameter pipes require higher flow rates to produce a strong signal output. The three types of transmitters currently offered are summarized in Table 2.1 below:

Table 2.1 - Transmitter Type Summary

| Power/Color Code | Diameter of Pipe | Service Type |
|-------------------------|-------------------------|-----------------------------|
| Low / GREEN | ≤ 5cm (2 inches) | Service and Sprinkler lines |
| Medium / YELLOW | > 5cm (2 inches) | Small Water Main |
| High / RED* | > 15cm (6 inches) | Large Water Mains |

***CAUTION: RED TRANSMITTERS SHOULD ONLY BE USED ON FIRE HYDRANTS**

You can determine the type(s) of transmitters you have by examining the color coding used on the cable tie that holds the dust caps onto the body and the color painted on the square area opposite the tag on the transmitter body.

2.2.1 Transmitter Tests:

The following tests can be easily performed by a user to help determine if a problem(s) exists in a transmitter. Please see Figure 2.1 to clarify the location of specific parts.

2.2.1.1 Clogged Inlet Filter:

Check the filter washer screen (located inside the inlet of the transmitter) for debris. Remove and clean if dirty. Replace filter washer if screen is damaged in any way. Be sure to only use filter washers approved by Radiodetection and to install the screen with the cone pointing outward as shown in Figure 2.3.

CAUTION: Do not substitute a washer with a coarser filter screen or no filter screen at all as this will likely cause your transmitter to become contaminated internally and result in premature failure of the valve seats.

2.2.1.2 Leak Tests:

1. Connect the transmitter to the appropriate water pipe using all of the adapter kit provided. **DO NOT** connect the water hose to the transmitter outlet during this test.
2. Turn the water fully on and turn the T-handle on the transmitter counterclockwise until water stops flowing completely.
3. Observe the area around the inlet of the transmitter. If any leaks occur, check the inlet filter screen washer for cracks or damage and replace if necessary. The transmitter will not operate properly if leaks exist around the inlet. If the inlet has been crushed or bent, the transmitter must be returned to Radiodetection for repair.

4. Examine the upper transmitter body and make sure no leaks are occurring in the body or around the seal between the upper and lower transmitter bodies. If leaks appear around the "O" Ring seal or if the body is leaking, return the transmitter to Radiodetection for repair.
5. Look at the transmitter outlet and make sure no water leaks occur at the outlet. A few drops per minute from the outlet is acceptable. If a steady leak occurs, return the transmitter to Radiodetection for repair.
6. If no leaks are present in any of the tests described above, proceed to the tests described below.

2.2.1.3 Spring Inspection:

1. Disconnect the transmitter from the water pipe and rotate T-handle counterclockwise until the spring located inside the transmitter is loose. The spring should rattle when the transmitter is shaken. The spring can be observed by looking into the outlet of the transmitter.
2. Look into the outlet and examine the spring for signs of wear or breakage. If worn or broken, return the transmitter to Radiodetection for repair.
3. Rotate the T-handle clockwise, watch the spring through the outlet as it is compressed and look for wear or breakage. Look at the brass spring button on the end of the spring that rides on the threaded handle shaft and make sure it is in place. If any problems are found, return the transmitter to Radiodetection for repair.

2.2.1.4 Operational Tests:

1. Connect the transmitter to the appropriate water pipe using all of the adapter kit provided. Connect the supplied, high pressure water hose to the transmitter outlet during this test and remember to restrain the hose so that the pulsing does not cause it to whip.
2. Turn the water fully on (open valve completely).
3. Loosen the T-handle collar (knurled ring or hex-shaped collar just above T-handle). Turn the T-handle on the transmitter clockwise until water starts flowing through the water hose on the outlet.
4. Slowly turn the T-handle counterclockwise until the transmitter starts to pulse.
5. Turn the T-handle clockwise until the pulsing stops and observe its position (rotational location) and then turn the T-handle counterclockwise again until you observe the slowest pulse rate. The target rate is about 2 to 5 pulses per second and the rate should increase slightly as you turn the T-handle clockwise. Observe the transmitter operation for a few minutes to make sure that it runs smoothly and then lock the T-handle by tightening the T-handle collar with pliers or a wrench.

The collar puts friction on the T-handle shaft, to prevent it from turning (walking) due to the vibration, which will cause the transmitter to stop pulsing. Continue to watching the transmitter to make sure the T-handle does not turn and that the transmitter continues to pulse at a regular rate. Re-tighten the collar if the T-handle moves.

6. If the transmitter does not run smoothly at about 2 to 5 pulses per second, compare the results with the following table:

Table 2.2 - Transmitter Failure Symptoms and Causes

| SYMPTOM OBSERVED | LIKELY CAUSE(S) |
|--|---|
| 1. Water runs continuously and transmitter will not pulse regardless of T-handle position | Transmitter is being held open by a foreign object or is damaged |
| 2. Water runs, then transmitter pulses a few times as T-Handle is turned, then water stops flowing | T-handle is being turned counterclockwise too quickly. Try turning it clockwise until water starts flowing, then <u>slowly</u> turn it counterclockwise until the transmitter starts pulsing. |
| 3. Transmitter pulses too fast | Make sure high pressure hose, supplied with kit, is connected to the outlet of the transmitter and that <u>all</u> parts supplied in this adapter kit are connected as shown in the kit instructions. |
| 4. Transmitter stops pulsing after running a few minutes | Make sure the locking nut on the Spring Housing is tight enough to keep the T-handle from "walking". |
| 5. Transmitter pulsing is interrupted periodically by continuous water flow from the outlet. | This problem is caused by variations in water pressure on the line being located. Try turning the T-handle slowly counterclockwise until a continuous pulse is achieved. |

3.0 RD500 Receiver Repairs:

3.1 Purpose of the RD500 Receiver:

The RD500 Receiver picks up the signal created inside the pipe by the transmitter. The transmitter creates this signal by automatically opening and then rapidly closing a water valve. This allows water to alternately flow out of a pipe for a short period of time and then be quickly stopped for a short period of time. This rapid interruption of water flow, on a regular basis, creates pressure changes inside the water pipe. These pressure changes travel along the water pipe as waves and cause slight motion in the walls of the pipe. This pipe motion travels through the ground and causes similar motion at the surface of the earth. The receiver uses a

motion sensor to pick up this pipe movement at the surface and indicates signal level to the user. The user locates the underground pipe by finding the maximum (peak) signal level on the surface of the ground.

3.2 RD500 Receiver Fault Analysis:

Figure 3.2 is a photograph of the receiver illustrating the location of principal parts. The motion sensor is located inside the pole in the area just above the spike. The Sensor is sealed inside the pole and can only be serviced by Radiodetection. The Sensor is connected to the electronics by a cable that runs through a foam insert to a connector located directly below the battery. This connector allows the lower pole assembly to be separated from the movable upper control housing assembly, which contains the meter, the electronic cards and the controls. The battery housing is permanently attached to the lower pole assembly just above the handle grip. It contains "O" Rings, which slide inside the control housing to seal the unit. The serial number of the RD500 receiver is located on the receiver pole decal.

Located inside the control housing on the rear side are the ON/OFF Sensitivity Switch and the BATTERY COMPARTMENT knob. A knob lock mechanism is contained directly below the ON/OFF Sensitivity Switch. Located on the front side of the housing is the HEADPHONE JACK and a black plastic rivet which keeps the control housing attached to the pole assembly. Two electronic cards are mounted on the back side of the meter and the meter assembly is held inside the control housing by four self-tapping screws. A rubber gasket is located under the meter to seal the upper control housing and a decorative black bezel is installed over the face of the meter. The meter assembly is connected to the control housing by a single 8-pin connector.

3.2.1 RD500 Receiver Tests:

The following tests can be easily performed by a user to help determine if a problem(s) exists in the RD500 Receiver. Please see Figure 3.2 to clarify the location of specific parts.

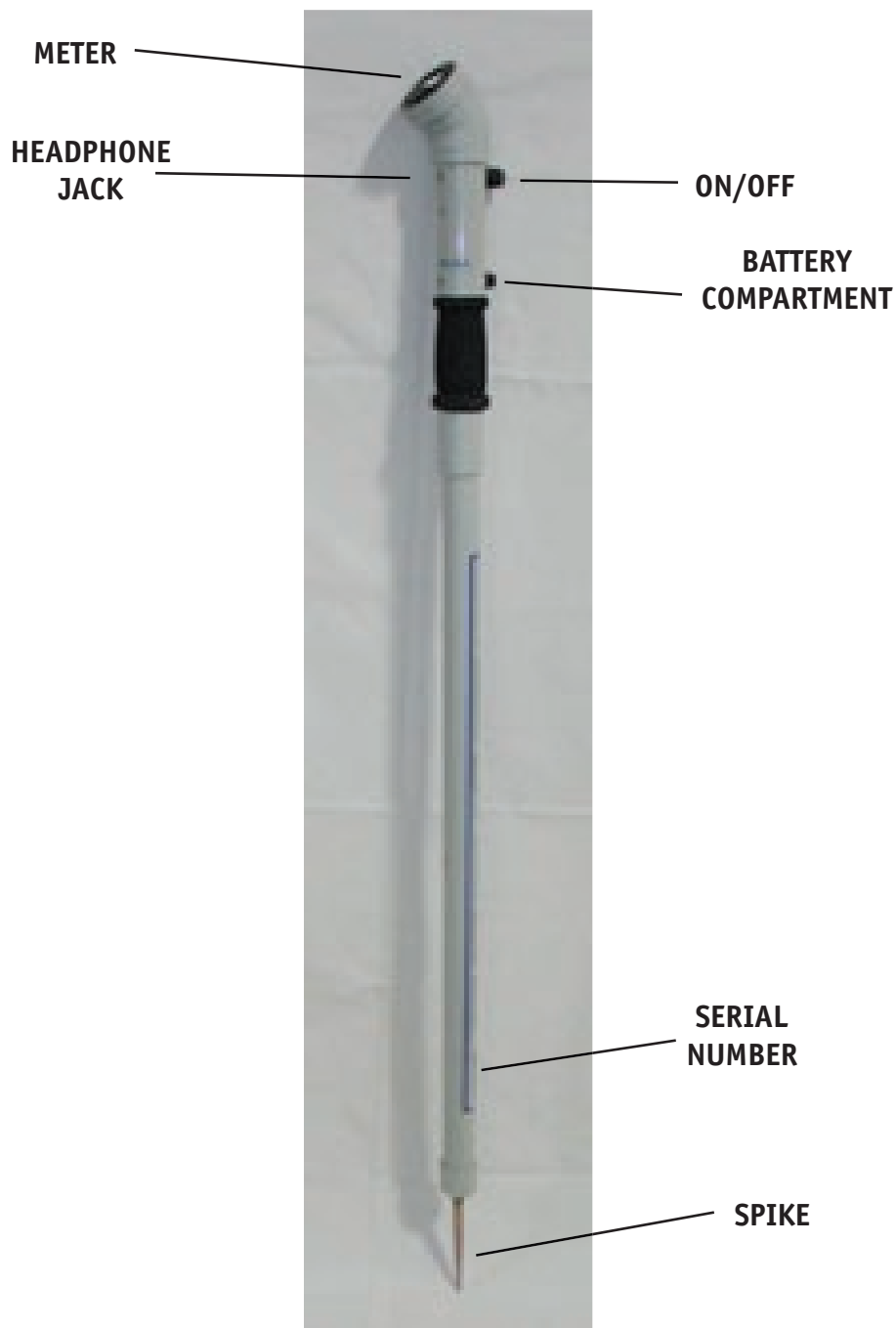
3.2.1.1 Battery Tests:

The RD500 Receiver battery may be tested by turning the ON/OFF Sensitivity Switch clockwise until the needle on the meter moves and indicates the battery condition. The needle should register the GREEN battery zone. If the battery test fails, turn the RD500 back to off and open the battery compartment by turning the battery button counterclockwise until it pops up. The button is located just above the handle grip on the back side of the pole. Slowly slide the control housing upward to expose the battery as shown in Figure 3.3. Pull the 9-volt battery out of the compartment, disconnect the battery from the connector and replace the battery with a new Alkaline 9-volt battery. **Make sure that the battery cable and the sensor cable are located on the right side of the battery when viewed from the front and not located underneath the battery. The battery will not fit properly into the housing if any of the cables are located under the battery.**

1. If battery was replaced, repeat the battery test described above and confirm that the needle registers in the green zone. If it does not, check the battery connections and make sure they are installed properly.

2. If the needle does not move at all when the ON/OFF switch is activated, turn the Sensitivity Switch fully clockwise and tap the pole with your finger. The meter should register in the green zone when you tap the pole.
3. If the meter still does not move, turn the ON/OFF Switch to OFF and shake the upper control housing assembly while watching the meter needle. If the meter needle will not move when shaken, then the meter movement is damaged and will have to be returned to Radiodetection for repair.

Figure 3.1 - Receiver



3.2.1.2 Receiver Sensitivity Tests:

Each RD500 Receiver Assembly is calibrated at the factory to produce specific meter signal levels when the complete assembly is tested with a platform that produces controlled levels of motion. The following test can be conducted without special equipment to determine if your receiver has sensitivity problems and should be returned to Radiodetection for repair.

NOTE: the ON/OFF SENSITIVITY Switch (located directly above the battery compartment button) controls power application to the receiver and the signal level displayed on the meter and heard on the headphones.

CAUTION: It is very important that only the headphones supplied and approved by Radiodetection be used with the RD500 Receiver. Certain low-cost headphones produce lower audio outputs and cause the Receiver electronics to malfunction. These headphones will reduce the listening level and may cause the electronics to oscillate at high sensitivity levels.

1. Plug the **APPROVED** headphones into the jack on the front of the receiver and turn the ON/OFF Sensitivity Switch to the ON position. Observe the battery check and make sure the meter registers in the green zone as described in Section 3.2.1.1. If the battery test fails, replace the battery and re-test the Receiver before proceeding with the sensitivity test.
2. Make sure the spike is attached tightly to the lower portion of the pole as a loose spike will reduce the sensitivity of the receiver.
3. Find a “quiet” location to perform these tests that is protected from strong winds and away from roads, sidewalks, railroad tracks, power transformers and moving machinery. The location chosen should allow the receiver spike to be pushed into the ground so it will stand up without being held.
4. Turn the receiver on and increase the sensitivity level to its maximum position.
5. Take your hands off of the receiver, stand completely still and listen to the headphones and look at the meter. If the headphones supplied have an adjustable listening level, adjust the to a comfortable level.
6. The receiver meter should indicate a level below 10% and the headphones should be quiet. If the meter registers above 10%, you should hear the signal on the headphones. Try and identify the source of the signal and move to an alternate test site if the level is above 10%.
7. While standing still, carefully tap the receiver on the peak of the bezel (just above the meter) with one finger while watching the meter and listening to the headphones. When tapped gently, the meter should move quickly to a mid-range level and you should hear the tapping sound in the headphones. If you tap the receiver a little harder, the meter should easily read full scale (top of the green zone) and be heard loudly.
8. If you cannot easily make the meter read half scale and hear the signal clearly when it is tapped, then the receiver should be returned to Radiodetection for testing.

9. If the meter does not return below 10% quickly after being tapped, and you hear a tone, then the receiver is breaking into oscillation and may need to be returned to Radiodetection for repair.
10. If a tone (oscillation) is heard, try reducing the sensitivity by turning the knob counterclockwise about 1/4 turn. If this does not help, watch the meter and observe its response when oscillating, then try disconnecting the headphones and repeating the test. If the receiver continues to oscillate, then it must be returned to Radiodetection for repair.

3.2.1.3 Operational Tests:

1. Connect the proper transmitter to the water pipe as directed in the Operating Guide and adjust it to produce a good signal as directed in Section 2.2.1.5, Transmitter Operational Tests.
2. Move a few feet away from the transmitter and probe the ground with the receiver. You should be able to pick up the signal easily with the sensitivity level at a low setting (less than 1/4 turn).
3. If the receiver does not operate properly, compare the results with the following table:

Table 3.1 - Receiver Failure Symptoms and Causes

| SYMPTOM OBSERVED | LIKELY CAUSE(S) |
|---|--|
| 1. Meter does not move on battery test or during operation, but signal is heard on headphones | Meter movement is damaged and stuck in one position. Return it to Radiodetection for repair. |
| 2. Meter moves but no sound is heard from headphones | Check headphones with another device. If headphones are good, then the most probable cause is a broken phone jack or the control cable harness inside the control housing is broken. Return it to Radiodetection for repair. |
| 3. At high sensitivity levels, a continuous tone is heard and this tone ceases when the sensitivity is reduced | The receiver electronics are breaking into oscillation. Make sure the headphones in use are the ones provided with the equipment and approved for use with the RD500. |
| 4. The receiver does not seem to have adequate location range and it fails the sensitivity test described above | Observe battery test at power up and replace battery if required. Otherwise, return it to Radiodetection for repair. |
| 5. Control Housing or other plastic parts have become loose or disconnected | Return it to Radiodetection for repair. |

3.3 Receiver Cleaning, Inspection and Repair:

Use a soft sponge in a mild solution of soap and water to clean the exterior of the receiver assembly. Make sure the battery compartment is closed while cleaning the receiver and open it up to dry afterwards.

Inspect the following items and make any necessary repairs as directed below:

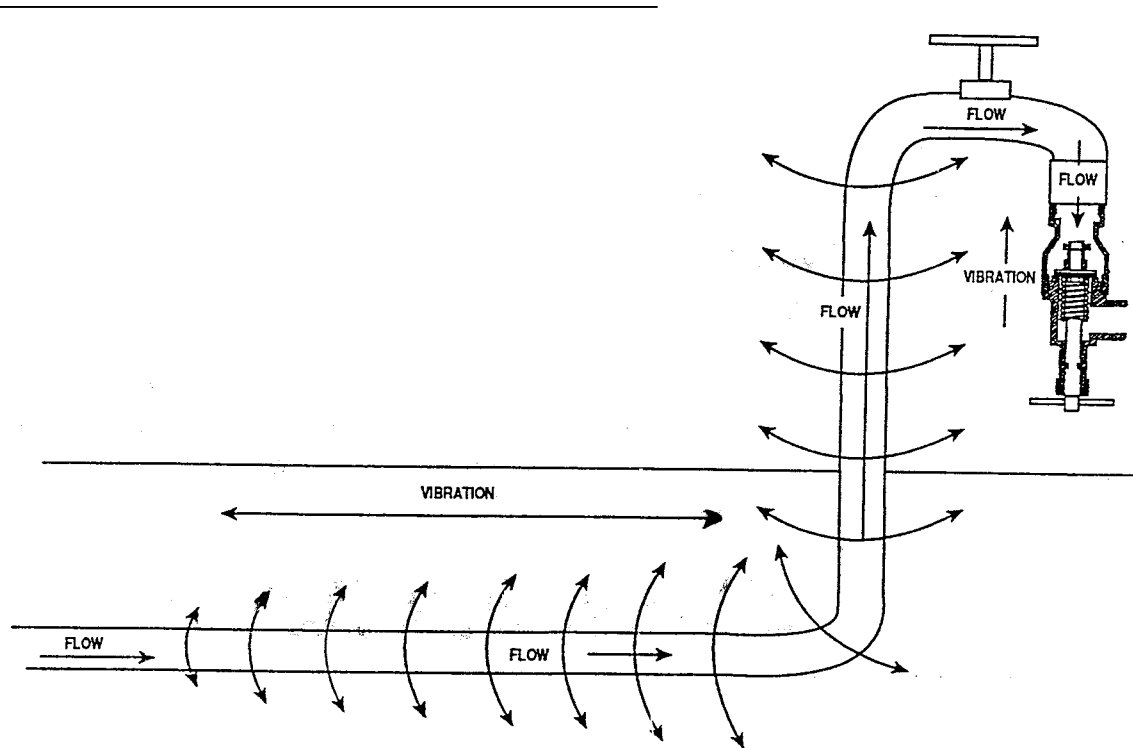
1. Examine the handle grip and make sure that it touches the lower edge of the control housing when it is closed. If the handle has slipped down, wet it thoroughly with a wet sponge and extend its length until it touches the coupling directly below it and the edge of the control housing above it. Let the handle dry in this position. Installation of a new handle grip requires removal of the control housing from the lower pole assembly and a special tool to enable the handle grip to be installed over the battery housing. The receiver must be returned to Radiodetection for this repair.
2. Check all of the mechanical joints used to form the receiver case and make sure that they are not loose or separated. **CAUTION: If the lower cap becomes cracked, loose or separated from the pole, then the complete receiver must be returned to Radiodetection for repair. This end of the pole contains the sensor, which is potted inside the pole and special techniques are required to repair the assembly.**
3. Examine the ON/OFF Sensitivity knob to make sure that it is attached tightly to the shaft and the two Allen head screws are both tight. Use a 0.05 inch Allen Wrench.
4. Check to make sure the headphone jack is tight in the control housing and gently tightened as required.
5. Look at the BATTERY Compartment Change Button and make sure it is not loose in the control housing. If it is loose, tighten the two mounting screws.
6. Check the black plastic rivet located directly below the "MADE IN USA" decal and make sure that it is held down firmly against the surface of the control housing. If it can be pulled out, it must be returned to Radiodetection for repair.

If you have problems that require further assistance from Radiodetection, please call our number listed on the front of this manual. This line is staffed Monday through Friday (except holidays) between the hours of 8:00 am and 5:00 pm.

RD500 THEORY

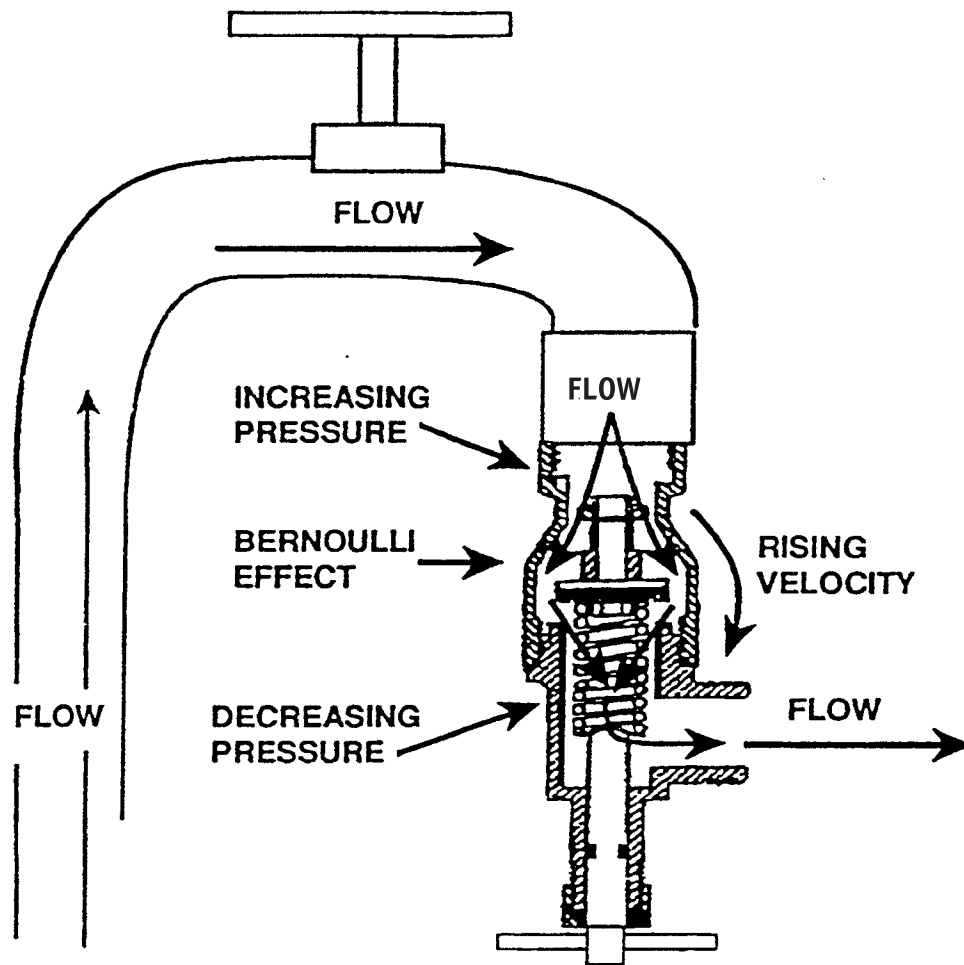
1.0 Vibration:

Vibration is applied at a single point and attenuates rapidly as the soil absorbs the movement.



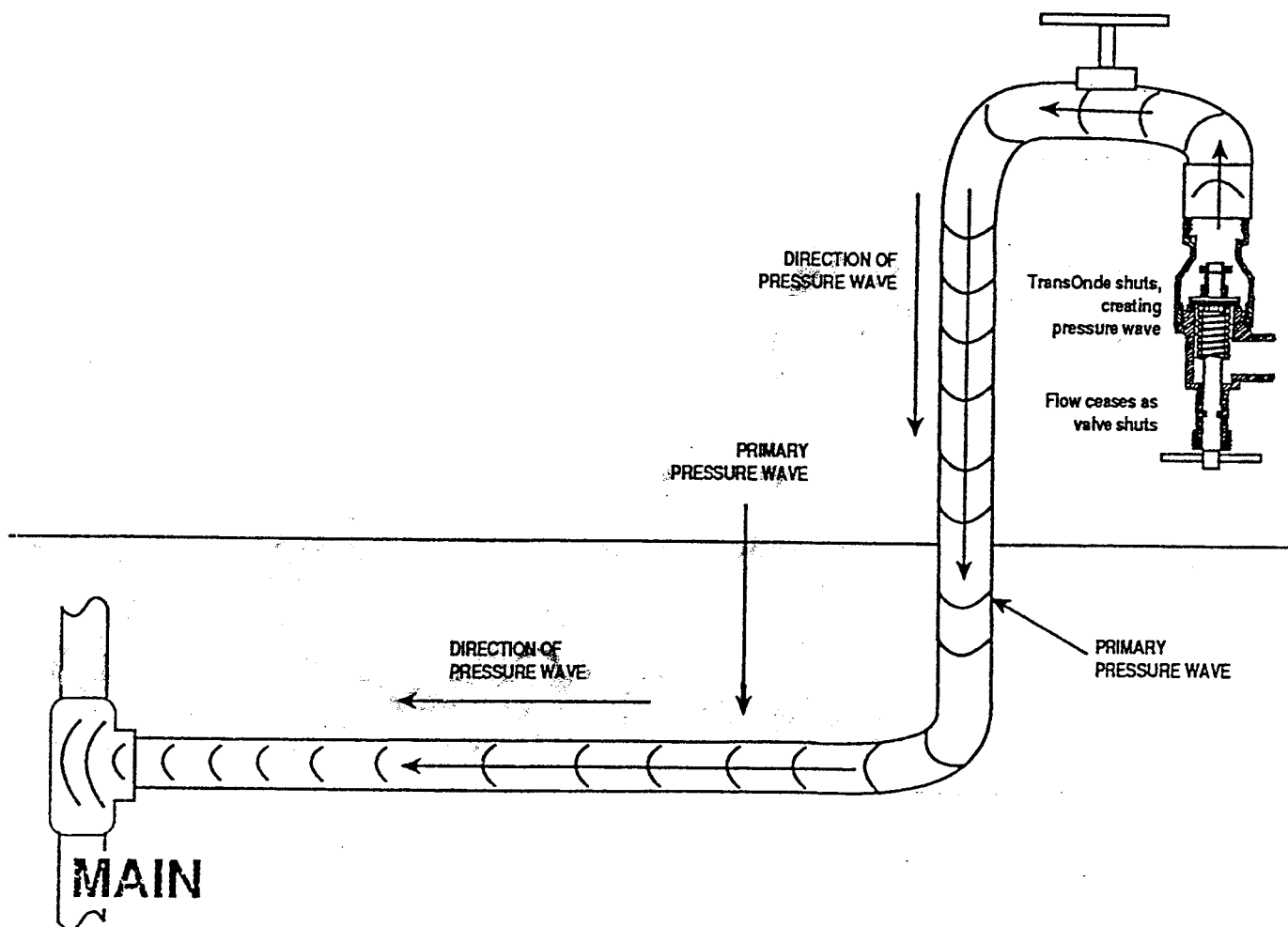
2.0 Stage 1: Water Flowing

- 1.1 Water Flowing
- 1.2 Velocity increases as it passes through narrow valve aperture
- 1.3 Pressure to close the TransOnde builds
- 1.4 Pressure behind TransOnde "T" seat reduces
- 1.5 Pressure builds to a point at which it closes the TransOnde
- 1.6 Flow stops



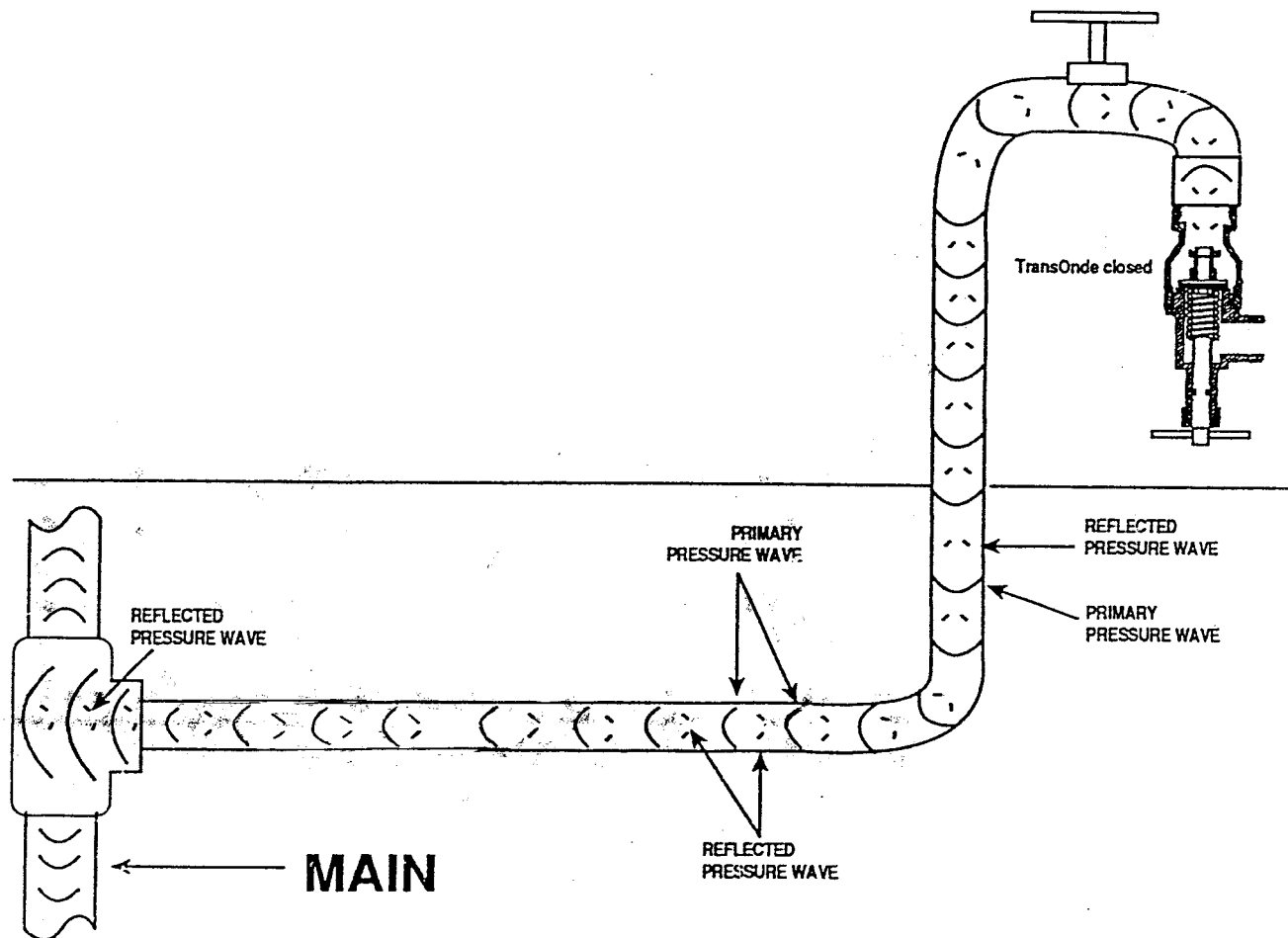
3.0 Stage 2: Pressure Wave Created

- 2.1 TransOnde is closed
- 2.2 Flow ceases
- 2.3 Pressure continues to build
- 2.4 Pressure has nowhere to go and returns in the form of a pressure wave back along the pipe



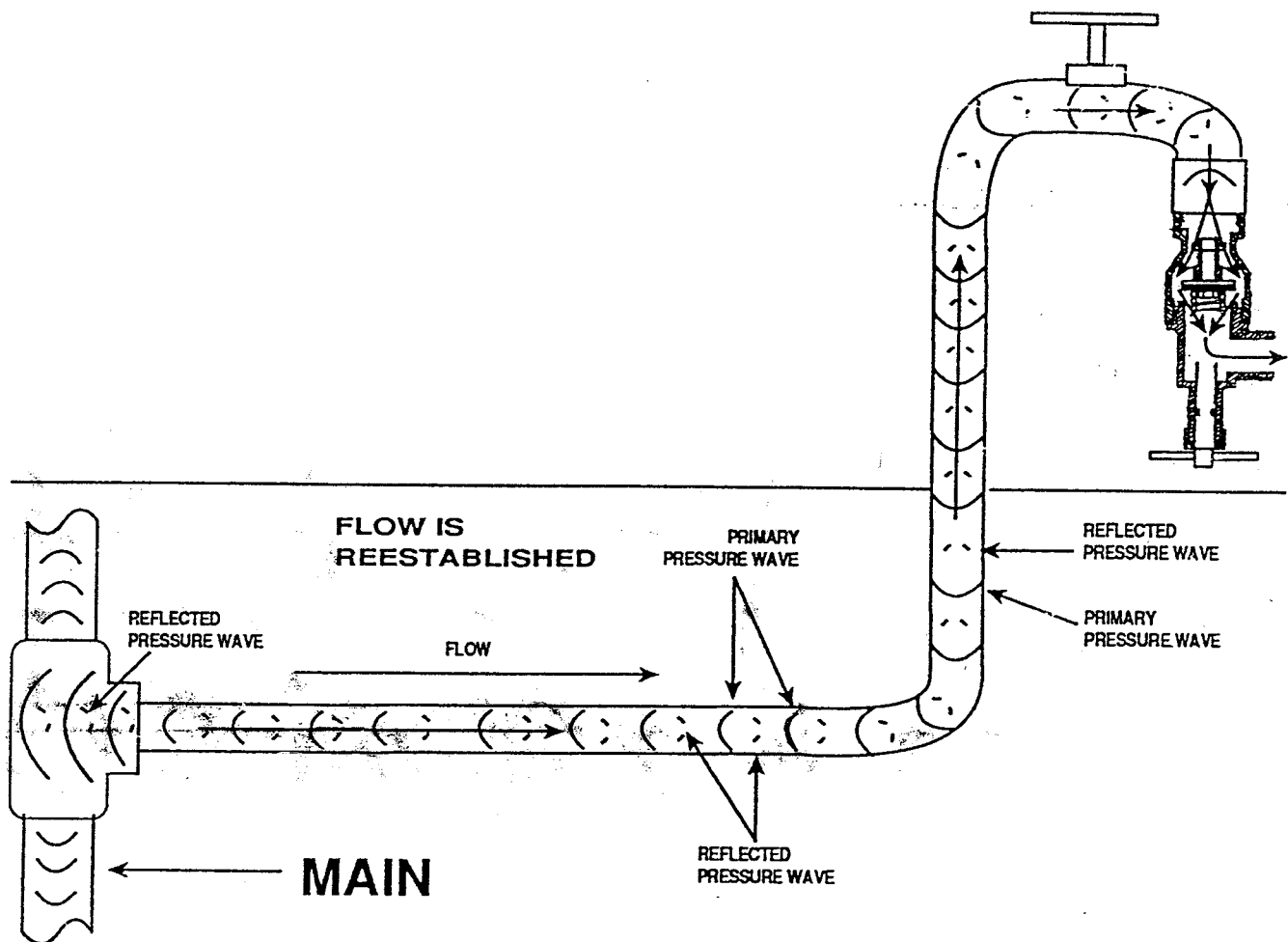
4.0 Stage 3: Pressure Wave Is Reflected

- 3.1 The pressure wave meets the reservoir (main)
- 3.2 The pressure wave continues at reduced intensity in both directions along the run
- 3.3 Some of the pressure wave reflects back towards the TransOnde

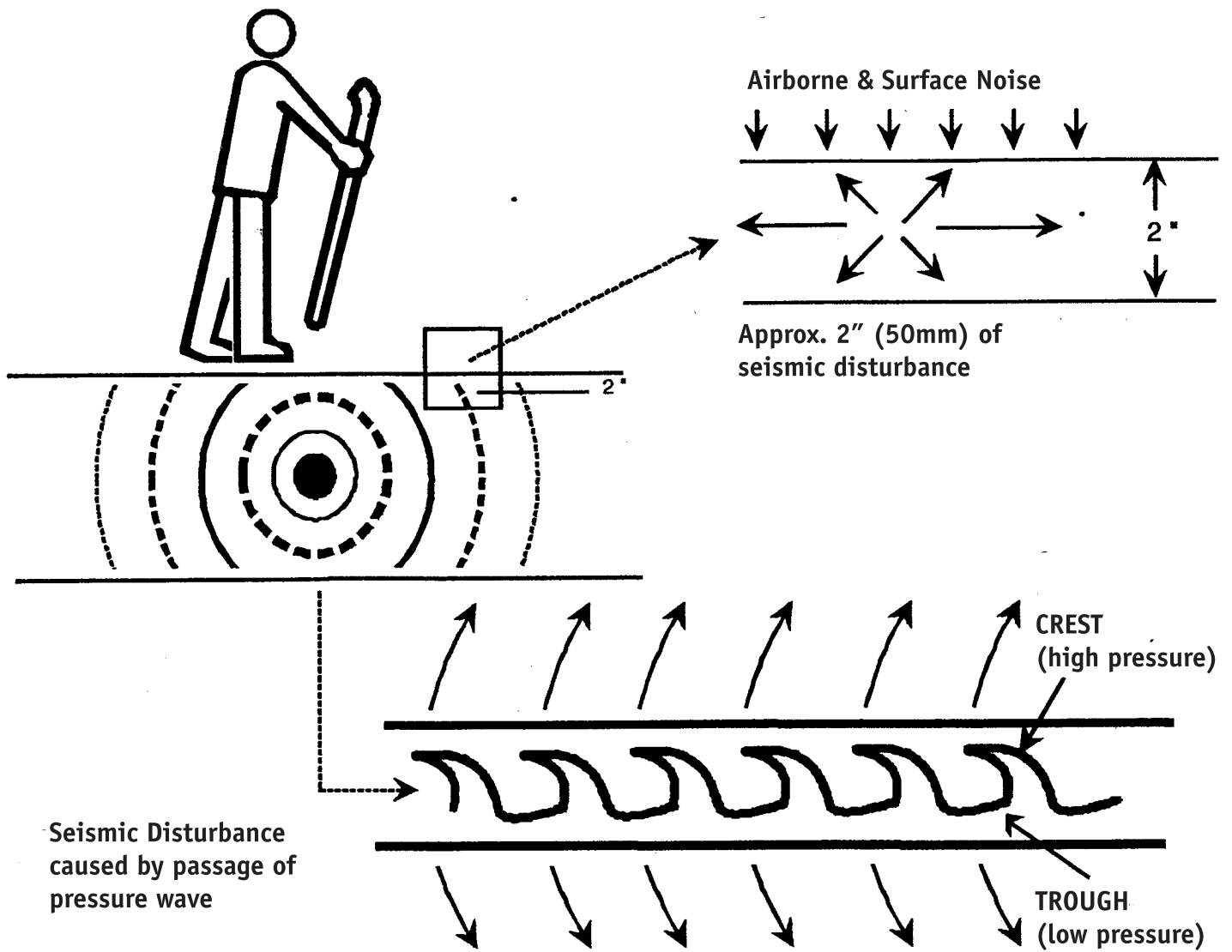


5.0 Stage 4: TransOnde Flow is Re-established

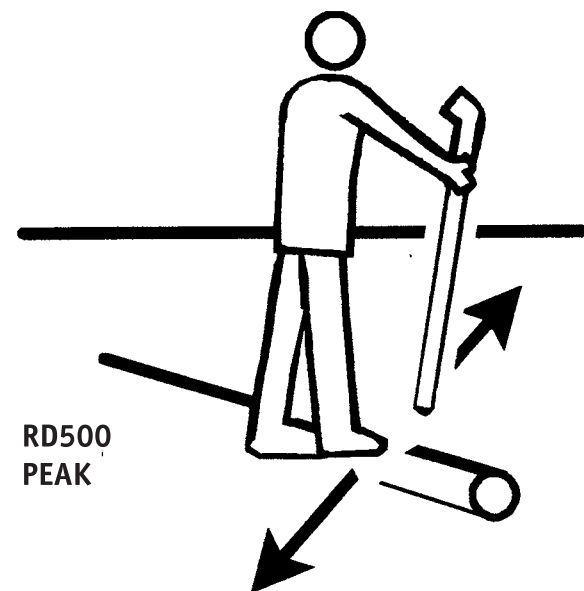
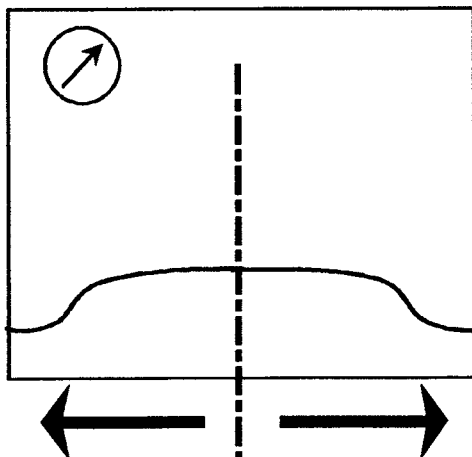
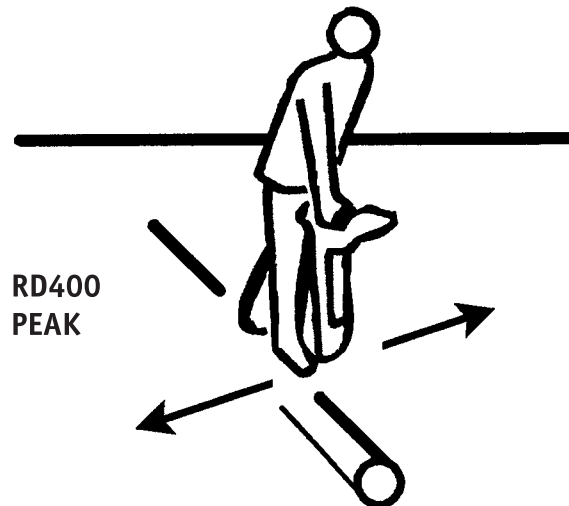
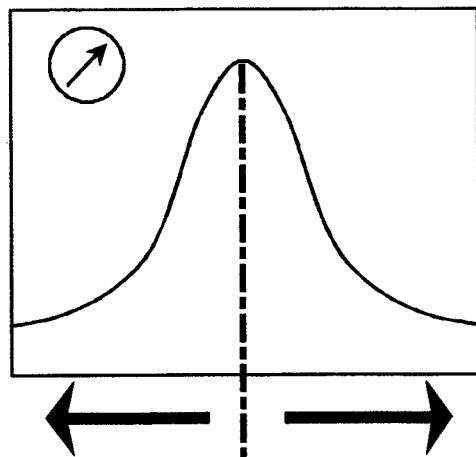
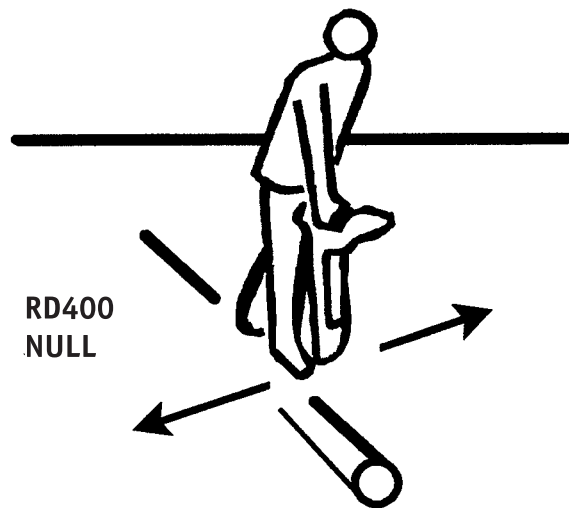
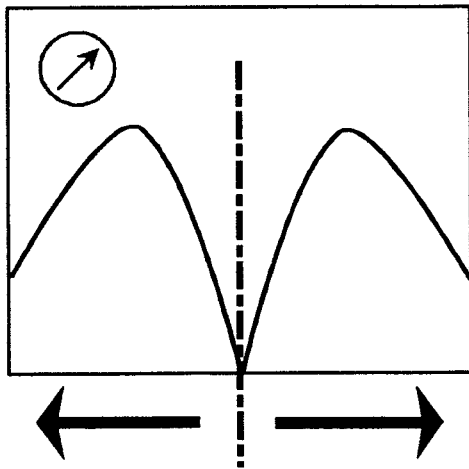
- 4.1 As a result of the T-Seat being closed, the flow ceases
- 4.2 The pressure wave creates a trough of reduced pressure in its wake
- 4.3 Combination of 4.1 and 4.2 allows the spring to reopen the TransOnde
- 4.4 Flow resumes
- 4.5 Cycle restarts immediately at 1.2



6.0 Seismic Disturbance:



7.0 RD400 Response vs. RD500 Response



8.0 RD500 Operating Parameters

The RD500 will locate plastic/concrete transit/non-metallic pipe, provided:

1. Access point to water column is within 300-500 feet of target site (sometimes more)
2. Correct adaption is available to fit TransOnde to water column
3. Standing water pressure of 20psi(g) - 150psi(g) is available with flow of 1-2 gallons (5-10 liters) per minute
4. Water pressure is reasonably stable
5. Pipe system is in relatively good condition
6. Pipe is less than 8 feet (205m) deep
7. No 'in-line" pressure regulator
8. Soil/ground conditions do not include strata of seismically absorbent material (i.e., soft sand, saturated "bog-type" soil, hardpan).
9. Spike can penetrate beyond the 2 inch (50mm) surface vibration zone.
10. Brass disc is used on solid surfaces such as tarmac or concrete (reduced performance).

9.0 EXPECTATIONS

There are crucial differences between using a "Precision" Radiodetection locator and the RD500. There are also some important similarities.

SIGNAL APPLICATION

Differences:

1. Messy to apply signal (mud, water flowing, etc.)
2. Mechanical hardware
3. Hysteresis in value
4. Takes longer to produce an acceptable signal

Similarities:

1. Time spent carefully applying the signal is crucial to a good locate
2. Pre-trace investigations (using visual clues and customer knowledge help to obtain a successful locate

TRACING & PINPOINTING

Differences:

1. Much flatter peak locate
2. Less precise pinpoint. Generally, the peak extends 6 inches (15cm) either side of the pipe
3. Your movement and grip on the receiver (plus local movement) may register on the receiver
4. No bleed-off to adjacent services
5. 50/60Hz interference will not influence locate
6. Performance is reduced under concrete or tarmac

Similarities:

1. The lower the frequency (of pulse), the farther the tracing distance
2. Position of receiver is important
3. Locate to the edge of the peak (both sides) to ensure a correct locate
4. Starting the trace from the TransOnde (transmitter) and working away makes the locate easier

GENERAL POINTS

Distance:

1. The RD500 works for shorter distances - generally 500 feet and seldom more than 2,000 feet

Damage:

1. The TransOnde will not harm services that meet utility code (in USA, pipes are rated to 50% over local maximum pressure). HOWEVER, TransOndes will find weak points in plumbing systems and will aggravate existing leaks

Acceptance:

1. The RD500 is frequently appreciated more by the customer who is not as familiar with precision locators as the sophisticated user or salesperson

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